

## Lesson Plan

Name of Faculty : M.M.EQBAL  
 Discipline : Ceramic Engg.  
 Semester : 3<sup>rd</sup>  
 Subject : **FUELS AND FURNACES**

Lesson Plan Duration :

Work Load (Lecture /Practical) per week in hours: Lecture : 4 Practical 2

| Week            | Theory      |   | Practical     |   |
|-----------------|-------------|---|---------------|---|
|                 | Lecture Day | Topic ( Including assignment/test )   | Practical Day | Topic   |
| 1 <sup>st</sup> | 1           | Introduction of Fuel  | 1             | To determine the moisture content of a solid fuel.            |
|                 | 2           | Classification of fuels - Solid, Liquid and Gaseous fuels with examples.                          | 2             | To determine the moisture content of a solid fuel.            |
|                 | 3           | Theory of Combustion<br>Actual air required for combustion.,                                      |               |   |
|                 | 4           | Theoretical and excess air.   |               |   |
| 2 <sup>nd</sup> | 5           | Simple problems related to combustion   | 3             | To determine the moisture content of a solid fuel.            |
|                 | 6           | Revision and assignment of Unit 1   | 4             | To determine the moisture content of a solid fuel.            |
|                 | 7           | Solid Fuel General properties, varieties of solid fuel (wood, coal, saw dust, charcoal)           |               |   |
|                 | 8           | Coal and Coke, Classification of coal,  |               |   |
| 3 <sup>rd</sup> | 9           | Properties of coal and coke.  | 5             | To determine the calorific value of coal by bomb calorimeter. |
|                 | 10          | Spontaneous combustion, its causes and remedy.  | 6             | To determine the calorific value of coal by bomb calorimeter. |
|                 | 11          | Combustible and Non-combustible constituents, Ignition temperature.                               |               |   |
|                 | 12          | Pulverised coal and its utilisation.  |               |   |
| 4 <sup>th</sup> | 13          | Testing of fuels - Proximate analysis (like moisture, ash, volatile matter, fixed carbon content) | 7             | To determine the calorific value of coal by bomb calorimeter. |
|                 | 14          | Testing of fuels - Proximate analysis (like moisture, ash, volatile matter, fixed carbon content) | 8             | To determine the calorific value of coal by bomb calorimeter. |
|                 | 15          | Ultimate analysis (Carbon, Hydrogen, Nitrogen, sulphur, Oxygen)                                   |               |   |
|                 | 16          | Ultimate analysis (Carbon, Hydrogen, Nitrogen, sulphur, Oxygen)                                   |               |   |

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| 5 <sup>th</sup>  | 17 | Orsat analysis   | 9  | To determine the flash point and fire point of liquid fuel.                    |
|                  | 18 | Determination of calorific value by Bomb Calorimeter.  | 10 | To determine the flash point and fire point of liquid fuel.                    |
|                  | 19 | Revision and assignment of Unit 2  |    |  |
|                  | 20 | Liquid Fuels -Indian resources of crude oil, liquid petroleum products - petrol, kerosene                                  |    |  |
| 6 <sup>th</sup>  | 21 | Fuel oil and coke, properties of various petroleum products.   | 11 | To determine the flash point and fire point of liquid fuel.                    |
|                  | 22 | Testing of liquid fuels, octane and cetane number,   | 12 | To determine the flash point and fire point of liquid fuel.                    |
|                  | 23 | Calorific value  |    |  |
|                  | 24 | flash point and fire point,  |    |  |
| 7 <sup>th</sup>  | 25 | viscosity determination  | 13 | Determination of viscosity of oil by Redwood viscometer or Torsion viscometer. |
|                  | 26 | Burner for liquid fuels (atomizer, cup & cone burner, squirrel gauge).   | 14 | Determination of viscosity of oil by Redwood viscometer or Torsion viscometer. |
|                  | 27 | Burner for liquid fuels (atomizer, cup & cone burner, squirrel gauge).   |    |  |
|                  | 28 | Storage and handling practices in industry.  |    |  |
| 8 <sup>th</sup>  | 29 | Types of Gaseous fuels (Natural, producer, water, carburretted water gas, coke oven gas, blast furnace gas, Refinery gas). | 15 | Demonstration of working of furnace and kiln.                                  |
|                  | 30 | Composition, calorific value and uses of producer gas  | 16 | Demonstration of working of furnace and kiln.                                  |
|                  | 31 | Composition, calorific value and uses of water gas   |    |  |
|                  | 32 | Composition, calorific value and uses of Natural gas   |    |  |
| 9 <sup>th</sup>  | 33 | Composition, calorific value and uses of LPG   | 17 | Proximate analysis of solid fuel.  |
|                  | 34 | Burners for gaseous fuels  | 18 | Proximate analysis of solid fuel.  |
|                  | 35 | Suppliers of fuels.  |    |  |
|                  | 36 | Revision & Assignment of Unit-3  |    |  |
| 10 <sup>th</sup> | 37 | Furnaces -Definition of furnace.   | 19 | Proximate analysis of solid fuel.  |
|                  | 38 | Furnaces: Classification of furnaces based on Heat Source, Mode of operation, Method of Handling                           | 20 | Proximate analysis of solid fuel.  |

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|                  | 39 | Furnaces: Classification of furnaces based on Heat Source, Mode of operation, Method of Handling          |    |   |
|                  | 40 | Material, types of Fuel used, types of firing & Type of Heat Recovery.                                    |    |   |
| 11 <sup>th</sup> | 41 | Furnace atmosphere, Regenerators and recuperators   | 21 | High temperature measurement by infrared gun or optical pyrometer.                                  |
|                  | 42 | description of muffle furnace   | 22 | High temperature measurement by infrared gun or optical pyrometer.                                  |
|                  | 43 | description of tank furnace,  |    |   |
|                  | 44 | description of blast furnace  |    |   |
| 12 <sup>th</sup> | 45 | Description of electrical furnace and annealing furnace.  | 23 | High temperature measurement by infrared gun or optical pyrometer.                                  |
|                  | 46 | Kilns:- Definition of kiln, Classification of kilns,  | 24 | High temperature measurement by infrared gun or optical pyrometer.                                  |
|                  | 47 | Batch Kilns -Description of Updraught, Downdraught ( Round and rectangular),                              |    |   |
|                  | 48 | description of Shuttle kiln,  |    |   |
| 13 <sup>th</sup> | 49 | Continuous Kilns: Fundamentals of continuous kilns  | 25 | Draw the wiring diagram of typical temperature controller used for lab furnace                      |
|                  | 50 | construction, working and firing circuits of tunnel kiln, roller kiln, and maintenance.                   | 26 | Draw the wiring diagram of typical temperature controller used for lab furnace                      |
|                  | 51 | Muffle kilns: Muffle tunnel kiln, principle of working, advantages of muffle type tunnel kiln.            |    |   |
|                  | 52 | Factors affecting furnace efficiency. Safety measures to be taken while working with furnace environments |    |   |
| 14 <sup>th</sup> | 53 | Revision & Assignment of Unit-4   | 27 | Illustrate working of the temperature controller (as a switch) used in your lab model furnace/drier |
|                  | 54 | Furnace and Kiln Accessories Brief explanation about fire box, chimney, crown, damper and stack.          | 28 | Illustrate working of the temperature controller (as a switch) used in your lab model furnace/drier |
|                  | 55 | Definition, type and mechanism of draught and dampers. Kiln furniture and accessories.                    |    |   |

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|    | 56 | Pyrometry and Pyroscope Need for temperature measurement in kiln.                                 |    |   |
| 15 | 57 | Introduction to pyrosopes, such as seger cones, Behaviour of cones, holdcrafts bar, bullers ring. | 29 | Identify the inside temperature of furnace by observing the inside color. |
|    | 58 | working and uses of seger cones, Behaviour of cones, holdcrafts bar, bullers ring.                | 30 |   |
|    | 59 | Introduction to Pyrometers and various types of pyrometers.                                       |    |   |
|    | 60 | Optical, Radiation, Infrared, Resistance.   |    |   |
| 16 | 61 | Thermocouple pyrometer (thermo electric pyrometers) General principle                             | 31 | Identify the inside temperature of furnace by observing the inside color. |
|    | 62 | Types of thermocouple : chromel - Alumel, Platinum - Rhodium etc., Indicators, recorders          | 32 | Identify the inside temperature of furnace by observing the inside color. |
|    | 63 | Advantage of thermo electric method of measuring temperature.                                     |    |   |
|    | 64 | Revision & Assignment of Unit-5   |    |   |