

### Lesson Plan

Name of Faculty : Satender Vashishtha      Discipline : Ceramic  
 Engg. Semester : 4<sup>th</sup>  
 Subject : **CERAMIC PROCESSING TECHNOLOGY (Programme Elective)**  
 Lesson Plan Duration :  
 Work Load (Lecture /Practical) per week in hours: Lecture : 3      Practical NIL

| Week | Theory      |  | Practical     |       |
|------|-------------|--|---------------|-------|
|      | Lecture Day | Topic ( Including assignment/test )  | Practical Day | Topic |
| 1    | 1           | Ceramic fabrication process, classification of ceramics fabrication methods.   |               |       |
|      | 2           | (i) Pressing (a) Dry Pressing (b) Iso-static Pressing  |               |       |
|      | 3           | ii) Plastic shaping (a) Extrusion (b) Jiggering & Jollying ( c) Injection Moulding.  |               |       |
| 2    | 4           | (ii) Slip Casting (a) Hollow Casting (b) Solid Casting ( C) Tape Casting.  |               |       |
|      | 5           | Effects of processing on properties Introduction, Selection of Materials (Physical properties of phases, chemical properties of phases, Microstructure). |               |       |
|      | 6           | Effects of temperature on properties Strength, Fracture, Toughness, Grain Size.  |               |       |
| 3    | 7           | Effect of pressure on properties : Green density , Compaction, Shrinkage, Fired Density  |               |       |
|      | 8           | Effect of microstructure on properties Strength, Elastic Modulus, Hardness.  |               |       |
|      | 9           | Revision of Unit - 1   |               |       |
| 4    | 10          | Assignment of Unit – 1   |               |       |
|      | 11          | Processing additives De-flocculants (Particle Charging in liquid suspension, Double Layer formation) Coagulation and flocculation.                       |               |       |
|      | 12          | Binders Types of Binders : Clay Binders, Molecular Binders, Vinyl Binders, Cellulose Binders, Polyethylene Glycol Binders, Waxes                         |               |       |
| 5    | 13          | Sessional - 1  |               |       |
|      | 14          | Sessional - 1  |               |       |
|      | 15          | Sessional - 1  |               |       |
| 6    | 16          | Revision of Unit – 2 and Assignment of Unit – 2  |               |       |
|      | 17          | Plasticizer, Foaming and antifoaming agents, Lubricants, Preservatives   |               |       |
| 7    | 18          | Modeling and mould making Plaster of paris, Types of POP   |               |       |
|      | 19          | Mixing of plaster, Model making , Mould making process   |               |       |
|      | 20          | Production Controls in tile industry : Controls of raw material or bodies  |               |       |

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|----|----|---|--|--|
| 8  | 21 | Post pressing expansion, Pressed tile bending strength (MOR),<br>Drying shrinkage,  |  |  |
|    | 22 | Dried tile Bending Strength, Loss on ignition, firing shrinkage,<br>water absorption  |  |  |
|    | 23 | Body Preparation Department Controls  |  |  |
| 9  | 24 | Spray Dried powder controls Moisture content, Bulk density,   |  |  |
|    | 25 | Revision of Unit – 3 and Assignment of Unit – 3   |  |  |
|    | 26 | Production Controls in tile industry (II)<br>Dried ware controls Moisture content at inlet, Average weight<br>of dry ware, Moisture content of outlet |  |  |
|    | 27 | Biscuit ware controls Average weight, Water absorption,<br>Bending Strength (MOR), Firing shrinkage,  |  |  |
| 10 | 28 | Sessional -II   |  |  |
|    | 29 | Sessional -II   |  |  |
|    | 30 | Sessional -II   |  |  |
| 11 | 31 | Biscuit thermal expansion coefficient   |  |  |
|    | 32 | Controls in glazing departments Glaze Density, Glaze Viscosity,<br>Glaze Applied weights  |  |  |
|    | 33 | Finished products controls Average weights, water absorption,<br>Size variation,  |  |  |
| 12 | 34 | Bending strength, Craze resistance, Resistance to acids,<br>Abrasion resistance   |  |  |
|    | 35 | Revision of Unit –4   |  |  |
|    | 36 | Assignment of Unit – 4  |  |  |
| 13 | 37 | Environmental impact of ceramic industry<br>Introduction  |  |  |
|    | 38 | Pollutants in raw materials for bodies, Pollutants in glazes,   |  |  |
|    | 39 | Pollutants in gaseous emission, Atmospheric pollutions , Bag<br>filters   |  |  |
| 14 | 40 | Safety in Ceramic industry  |  |  |
|    | 41 | Ceramic laboratory Hazards,   |  |  |
|    | 42 | Ways to avoid accidents Safety check list.  |  |  |
| 15 | 43 | Sessional Test 3  |  |  |
|    | 44 | Revision of Unit – 5  |  |  |
|    | 45 | Assignment of Unit – 5  |  |  |