

Lesson Plan

Name of Faculty : Niraj Kumar Singh
 Discipline : CERAMIC ENGINEERING
 Semester : 4th
 Subject : REFRactory TECHNOLOGY

Lesson Plan Duration : 15 WEEKS

Work Load (Lecture /Practical) per week in hours : Lecture : 3 (Theory) 4 (Practical)

Week	Theory		Practical	
	Lecture Day	Topic (Including assignment/test)	Practical Day	Topic
1st	1	Definition of refractories	1	Determination of specific gravity of refractory materials.
1st	2	Classification of refractories based on chemical nature (acidic, basic, neutral)	2	Determination of specific gravity of refractory materials
1st	3	Classification of refractories based on method of manufacture (shaped and unshaped), based on refractoriness (Super, High, medium and low heat duty) Special refractories with examples.		
2nd	4	Raw materials such as Fire clay, Sillimanite, Kyanite, Andalusite,	3	Determination of specific gravity of refractory materials
2nd	5	Bauxite, Quartzite	4	Determine porosity of refractory materials
2nd	6	Magnesite, Chromite		
3rd	7	Dolomite, Zircon, Forsterite	5	Determination of porosity of different refractories.
3rd	8	Properties of materials	6	Determination of porosity of different refractories
3rd	9	factors affecting the selection of raw material		
4th	10	occurrence of raw material	7	Refractoriness determination (pyrometric cone equivalent) of different bricks. (Video Demonstration/Online/lab performance)
4th	11	manufacturing units in India		
4th	12	Assignment of Chapter- 1	8	Refractoriness determination (pyrometric cone equivalent) of different bricks. (Video Demonstration/Online/lab

				performance)
5th	13	Physical properties: Porosity, bulk density	9	Green & sinter density determination of ceramic sample
5th	14	permeability, water absorption, specific gravity,	10	Green & sinter density determination of ceramic sample
5th	15	Chemical properties: Slag resistance and acid resistance		
6 th	16	Mechanical properties: Compressive strength, bending strength, tensile strength	11	Particle size determination of refractory raw materials by sieve analysis.
6 th	17	cold crushing strength, fracture toughness and abrasion resistance	12	Particle size determination of refractory raw materials by sieve analysis.
6 th	18	Sessional test 1 as per HSBTE academic calendar		Preparation of refractory sample by dry press or moulding
7 th	19	Thermal properties: Thermal expansion	13	Preparation of refractory sample by dry press or moulding
7 th	20	Permanent linear change, thermal conductivity, and	14	Firing of sample at appropriate temperature
7 th	21	thermal expansion and spalling resistance,		Firing of sample at appropriate temperature
8 th	22	Refractoriness	15	
8 th	23	Refractoriness under load	16	Determination of permanent linear change of different bricks. (Video Demonstration/Online/Lab performance)
8 th	24	Assignment of Chapter-2		Determination of permanent linear change of different bricks. (Video Demonstration/Online/Lab performance)
9 th	25	Manufacturing properties & uses of Alumina refractory	17	
9 th	26	Silica refractory, Magnesite refractory	18	Determination of cold crushing strength of different bricks

9 th	27	Fire Clay refractory		Determination of cold crushing strength of different bricks
10 th	28	Sessional test 2 as per HSBTE academic calendar	19	
10 th	29	Carbon and Graphite refractories		
10 th	30	Chromite, Chrome- Magnesium, Magnesium-Chrome refractories,	20	Determination of cold modules of rupture of different bricks.
11 th	31	Dolomite refractories	21	Determination of cold modules of rupture of different bricks.
11 th	32	Mullite refractory	22	
11 th	33	Sillimanite		
12 th	34	Fused cast - their properties and uses	23	Determination of single refractory piece by water absorption test: i. Apparent porosity
12 th	35	Fusion-cast refractory	24	Determination of single refractory piece by water absorption test: i. Apparent porosity
12 th	36	Phase rule,		
13 th	37	Phase equilibrium in a single component system, Phase equilibrium diagrams for Silica.	25	Determination of single refractory piece by water absorption test: ii. Bulk density
13 th	38	Two Component systems: phase compositions for important ceramic systems $Al_2O_3-SiO_2$ and $MgO-SiO_2$.	26	Determination of single refractory piece by water absorption test: ii. Bulk density
13 th	39	The application of phase diagrams in refractories		
14 th	40	Monolithic Refractories : Definition	27	Determination of single refractory piece by water absorption test: iii. Apparent specific gravity
14 th	41	Explanation of types: Castables, Patching and ramming mixes,	28	Determination of single refractory piece by water absorption test:

				iii. Apparent specific gravity
14 th	42	Gunning mixes, Refractory mortar, Ceramic fibre,		
15 th	43	Glass wool – manufacturing, properties and uses,	29	Determination of single refractory piece by water absorption test: iv. Percentage of water absorption
15 th	44	Advantages of monolithic refractories over shaped refractories.	30	Determination of single refractory piece by water absorption test: iv. Percentage of water absorption
15 th	45	Application of refractories in steel Indutsry		